

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 08.07.17	Job No.: D407-667-245	ADR Yes/No: Y	ADR Date: 08.07.17	ECN #: 1225
Product Name: CROSSTUBE ASS'Y (407 HIGH AFT)		Created By: <i>BP</i>	Approved By: <i>MP</i>	
		Checked By: <i>IP</i>		General Manager Approval:

Distribution	Reqd	Resp	Received
Production Manager	Y	LL	<i>8/08/19</i>
Production Engineering Coord	Y	EC/DD	<i>8/08/19</i>
Director Quality Assurance	N		
Customer Order Processing	N		

Distribution	Reqd	Resp	Received
Customer Technical Support	Y	DS	<i>8/08/19</i>
Marketing	N		
QC Coordinators	Y	JM	<i>8/08/19</i>

Reason for Change: REVISED SUPPORT LOCATION ON CROSSTUBE: MOVED EACH SUPPORT 3/8" TOWARD BL0.0 (CROSSTUBE'S CENTERLINE) PER CAR#08-21

Documents Affected: RELEASE D407-667-245 REV. E

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	CP		<i>CP 08.08.17</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	N	KJ		
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>08.08.18</i>
4	Update Grey Project Binder	Y	MB	ADR	<i>08.08.18</i>
5	Move Electronic Files	Y	KJ		<i>08.08.18</i>
6	Update Master Document List (MDL) <i>Rev. F</i>	Y	MB		<i>08.08.07</i>
7	Update Document Record (DR) <i>Rev. M</i>	Y	KJ		<i>08.08.18</i>
8	Create/Update Change Record Form	Y	KJ	-205 NOW @ CHG 006 AND -205A @ CHG 004	<i>08.08.18</i>
9	Create/Update PPP's	Y	KJ	AS REQUIRED	<i>08.08.18</i>
10	Update Controlled PDF Files	Y	KJ		<i>08.08.18</i>
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	N			
15	Update Access (ARC) Database	N			
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	N	KJ	AS REQUIRED	
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BQM	Y	EC/DD	AS REQUIRED + SEE BELOW	<i>C 09.02.05</i>
23	Update FAI Sheets	Y	EC/DD	AS REQUIRED + SEE BELOW	<i>C 09.02.05</i>
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	Y	EC/DD	AS REQUIRED + SEE BELOW	<i>C 09.02.05</i>
26	Red Tag Stock (Specify)	Y	JM	PER CAR#08-21	<i>08.08.19</i>
27	Rework/Scrap Current Production and/or Stock	Y	LL	REWORK AS REQUIRED.	<i>See ATTACHED</i>
28	Update Paperwork Kits in Stock	N			
29	Create/Update MPP	Y	EC/DD	AS REQUIRED	<i>C 09.03.26</i>
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action: TAKE NOTE THAT THE DWG HAS CHANGED CONSIDERABLY TO REFLECT THE LATEST DART'S DWG STDS. REVIEW ANY OF THE PRODUCTION'S DOCUMENTS REFERING TO SPECIFIC VIEWS OR CALLOUTS. VERIFY NEW LOCATION OF SUPPORTS PRIOR REMOVING THE ABRASION STRIPS. RELOCATE ABRASION STRIPS ONLY IF NECESSARY. <i>D407-667-205 (6 in stock, 7 in prod, B 41042, 41043, 41182, 41195, 41196, 41251, 41258)</i>
